



ACCESSORIES – ARBORS

Description	Prod.-No.	RB 35 X Piccolo 35/50 X	RB 50 X 40 RL-E	RB 80 X 60 RL-E	100 RL-E	
Quick-release chuck with Weldon shank for twist drill Ø 1 - 13 mm	18107	■				 Prod.-No. 18107
Quick-release chuck with Morse taper 2 for twist drill Ø 1 - 16 mm	18008		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	 Prod.-No. 18008 / 18009
Quick-release chuck with Morse taper 3 for twist drill Ø 1 - 16 mm	18009			■	■	 Prod.-No. 18003 / 18025
AMT-2 tool holder – Morse taper 2 for cutter With Weldon shank Ø 12 - 60 mm With automatic internal cooling – Suitable for all machines with MT 2 drill spindle	18003		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	 Prod.-No. 18001 / 18002
AMT-2 tool holder with no internal cooling	18001		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	 Prod.-No. 18023
MT 3/2 adapter sleeve	18023			■	■	
AMT-3 tool holder with no internal cooling	18002		■	■		
AMT-3 tool holder – Morse taper 3 for cutter with Weldon shank Ø 12 - 60 mm with automatic internal cooling – suitable for all machines with MT 3 drill spindle	18025		■	■		 Prod.-No. 18025L
AMT-3 tool holder – extended version with Weldon shank Ø 12 - 50 mm, cutting depth 110 mm with automatic internal cooling – suitable for all machines with MT 3 drill spindle	18025L			■	■	 Prod.-No. 20230
AL3 tool holder - Morse taper 3 for heavy-duty cutters, Ø 51 - 100 mm, with keyway with automatic internal cooling	20230			■	■	 Prod.-No. 18650 + 18651
Rota-Quick® quick-change tool-holder Morse taper 2 with automatic internal cooling – suitable for all machines with MT 2 drill spindle Application range up to maximum 40 mm of cutter Ø	18650		■	■ With Adapter sleeve MT 3/2	■ With Adapter sleeve MT 3/2	
Rota-Quick® quick-change tool-holder Morse taper 3 with automatic internal cooling – suitable for all machines with MT 3 drill spindle Application range up to maximum 40 mm of cutter Ø	18651			■	■	



ACCESSORIES – ADAPTORS



- You use FEIN Magnet Drilling Machines?
- You do not want to do without **ALFRA Rotabest® Cutters**?
- **No Problem** – we have the suitable adaptors

Prod.-No.

Adapter with internal thread, M18 x 6P 1.5
 Adapter for use with Rotabest® HSS-Co-Eco and HSS-Co RQX cutters with
 Ø 12.0 - 32.0 mm and Rotabest carbide-cutters with Ø 14.0 - 32.0 mm on:
 FEIN core drilling machines, type KBM 542

20201



Weldon



FEIN/Hitachi
 M18 x 6P 1.5
 Internal thread

Prod.-No. 20201

Adapter with external thread (incl. ejector pin)
 Adapter for use with FEIN cutters with internal thread,
 M18 x 6P 1.5 on metal core drilling machines with Weldon shank.

20202



FEIN/Hitachi
 M18 x 6P 1.5
 Internal thread



Weldon

Prod.-No. 20202

Ejector pin suitable for Prod.-No. 20202 – individual

20203

Adapter
 Adapter for use with all cutters with Weldon shank on
 Fein Quick IN quick-change system.

20204

This adapter eliminates the need to use our HSS-Eco cutter series prod.-
 no. 1909... and 2009...

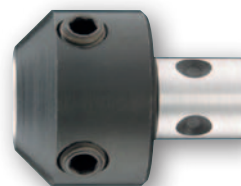
Ejector pin for HSS cutter cutting depth 25 mm
 Ejector pin for HSS cutter cutting depth 50 mm

1950500

1975500

Prod.-No. 20204

Weldon



FEIN-Quick IN

Extension adapter
 With Weldon shank and ejector pin.

20206

For use with cutters with 25 – 35 – 50 mm cutting depths, when the outer
 surface of the material to be drilled is lower than the standing surface of
 the machine. The first ejector pin triggers the second ejector pin, and the
 coolant flows through the bore hole to the cutter.

Total length of adapter: 80 mm
 Diameter: 30 mm
 Ejector pin: 6.35 x 77 mm Prod.-No. 1926500



Prod.-No. 20206

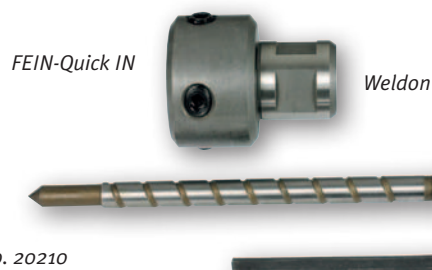
Adapter cpl. with ejector pin + Allen key
 Adapter for use with cutters with FEIN-Quick IN shank on
 metal core drilling machines with Weldon holder.

20210

Replacement ejector pin (for adapter only) 6.35 x 125 mm

1936501

Prod.-No. 20210



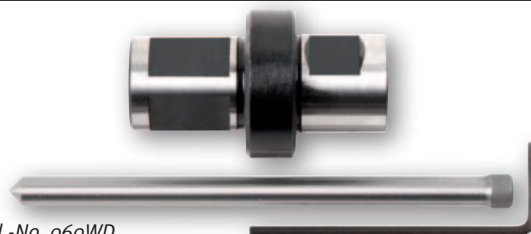
FEIN-Quick IN

Weldon

Adapter for carbide-tipped compass saws, type MBS
 on metal core drilling machines with Weldon holder
 (including ejector pin Prod.-No. 1950500)

o6oWD

Prod.-No. o6oWD

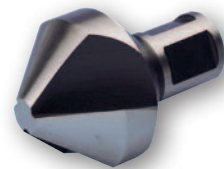


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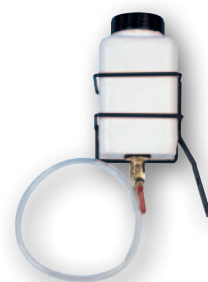


ACCESSORIES – COUNTERBORE // COOLANT

Description	Prod.-No.	RB 35 X Piccolo 35/50 X	RB 50 X 40 RL-E	RB 80 X 60 RL-E	100 RL-E
HSS taper and deburring counterbore with Weldon shank Ø 25 mm	18533	■	■ With tool holder 18003/18025 18650+18651	■ With tool holder 18003/18025 18650+18651	■ With tool holder 18003/18025 18650+18651
HSS taper and deburring counterbore with Weldon shank Ø 30 mm	18536	■	■ With tool holder 18003/18025 18650+18651	■ With tool holder 18003/18025 18650+18651	■ With tool holder 18003/18025 18650+18651
HSS taper and deburring counterbore with Weldon shank Ø 40 mm	18534	■	■ With tool holder 18003/18025 18650+18651	■ With tool holder 18003/18025 18650+18651	■ With tool holder 18003/18025 18650+18651
HSS taper and deburring counterbore with Weldon shank Ø 55 mm	18537			■	■
Coolant system for Piccolo 35/50 X, 40 RL-E, 60 RL-E, 100 RL-E, 130	18104	■	■	■	■
Coolant system for RB 35 X	189311241	■			
Coolant system for RB 50 X and 80 X Suitable for tool holder with internal cooling AMT-2 (Prod.-No. 18003) and AMT-3 (Prod.-No. 18025)	189412029		■	■	
Coolant pressure bottle, 0.5 litre suitable for Rotabest® V32	18103				
ALFRA 2000 Cutting and drilling spray Tin, 405 ml	21010				
ALFRA 4000 High-performance cutting oil spray Tin, 300 ml	21040				
High-performance wax crayon Ideal for core-drilled holes in walls or ceilings (overhead drilling), as paste adheres to the cutting edge.	09012				



Prod.-No. 18533



Prod.-No. 18104



Prod.-No. 189311241



Prod.-No. 189412029



Prod.-No. 18103



Prod.-No. 21010, 21040, 09012



ACCESSORIES – TAPPING



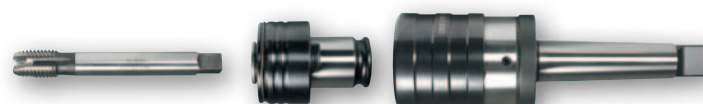
Description	Shank	Prod.-No.
Tapping attachment M3 - M12 Scope of Supply: With Rota-Quick® and MT 2, replaceable, plastic case, operating manual	MT2 + RotaQuick®	18652
Tapping attachment M10 - M20 Scope of Supply: with Rota-Quick® and MT 2, replaceable, plastic case, operating manual	MT2 + RotaQuick®	18653
Adapter sleeve for Tapping attachment		18023

Tapping chuck with quick-change inserts for Rotabest® RL-E, models with right/left rotation.

Tapping set Gr. 1 in wooden case Consisting of: Tapping quick-change chuck Gr. 1 MT 2 Per 1 x quick-change insert Gr. 1 M3 – M4 – M5 – M6 – M8 – M10 – M12 – M14	18660
Tapping set Gr. 2 in wooden case Consisting of: Tapping quick-change chuck Gr. 2 MT 3 Per 1 x quick-change insert Gr. 2 M6 – M8 – M10 – M12 – M14 – M16 – M18 – M20 – M22	18680
Tapping quick-change chuck Gr. 1 MT 2, individual	18661
Tapping quick-change chuck Gr. 2 MT 3, individual	18681

Tap Collets with clutch

	Shank Ø	Square	Screw tap	
Gr. 1 M3	3.5	2.7	DIN 371	18662
Gr. 1 M4	4.5	3.4	DIN 371	18663
Gr. 1 M5	6.0	4.9	DIN 371	18664
Gr. 1 M6	6.0	4.9	DIN 371	18678
Gr. 1 M8	8.0	6.2	DIN 371	18665
Gr. 1 M10	10.0	8.0	DIN 371	18666
Gr. 1 M12	9.0	7.0	DIN 376	18667
Gr. 1 M14	11.0	9.0	DIN 376	18668
Gr. 2 M6	6.0	4.9	DIN 371	18682
Gr. 2 M8	8.0	6.2	DIN 371	18683
Gr. 2 M10	10.0	8.0	DIN 371	18684
Gr. 2 M12	9.0	7.0	DIN 376	18685
Gr. 2 M14	11.0	9.0	DIN 376	18686
Gr. 2 M16	12.0	9.0	DIN 376	18687
Gr. 2 M18	14.0	11.0	DIN 376	18688
Gr. 2 M20	16.0	12.0	DIN 376	18689
Gr. 2 M22	18.0	14.5	DIN 376	18690

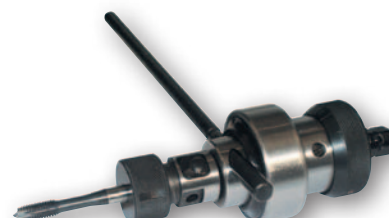


Prod.-No. 18681 – See assembly instructions

RB 50 X	RB 80 X	100
■	■	■
	With Adapter sleeve MT 3/2	With Adapter sleeve MT 3/2
■	■	■
	With Adapter sleeve MT 3/2	With Adapter sleeve MT 3/2



Prod.-No. 18023



Prod.-No. 18652 + 18653



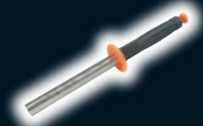
Prod.-No. 18680



Prod.-No. 18682 (M6)

Prod.-No. 18681





ALFRA – MAGNETIC CHIP REMOVER

Based on a magnet moving in a stainless cylindrical pipe. The powerful magnet attracts the metal chips - pull the rod on top and the chips fall off. For greater cleanliness on your worksite.

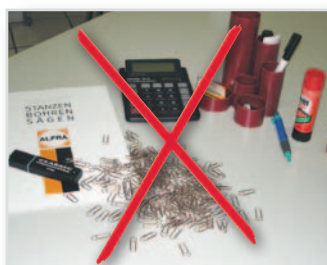
Prod.-No.

ALFRA magnetic chip remover, length 400 mm

18654



Prod.-No. 18654





ACCESSORIES – MECHANICAL PIPE-FIXING SYSTEM



For all types

Description

For application on round surfaces.
Our mechanical attachment for clamping pipes with tension chains enables the use of Magnetic Core Drilling Machines on pipes from Ø 80 mm. The adjustment is carried out by means of clamping jaws. For pipes of various Ø.

Prod.-No.

Attachment for Clamping Pipes with 1 tension chain Ø 80 - 300 mm
Base plate for magnet foot 100 x 235 mm, Weight 7.5 kg

18019

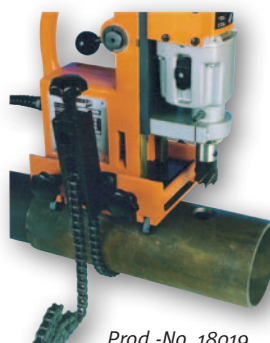
Attachment for Clamping Pipes with 2 tension chains Ø 80 - 900 mm
Base plate for magnet foot 100 x 280 mm, Weight 12 kg

18020

Attachment for Clamping Pipes with tension belt Ø 80 - 900 mm
Base plate for magnet foot 100 x 235 mm, Weight 6.5 kg

18021

**Tension range with double tension belt up to 2000 mm pipe Ø
on request Prod.-No. 18022**



Prod.-No. 18019



Prod.-No. 18020



Prod.-No. 18021

ROTABEST® – VACUBEST VACUUM ATTACHMENT

For all types

Description

Vacuum Attachment Vacubest

Prod.-No.

18150

Application on **non-magnetic** surfaces such as aluminium, copper, brass, stainless steel, plastics, structured materials (e.g. bulb or checker plate)

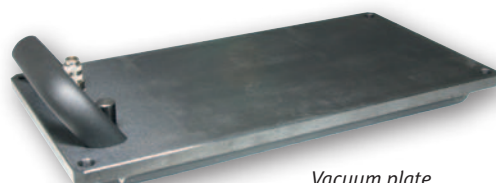
Vacuum capacity: 1.5 m³/h - 25 l/min.
Max vacuum: 200 mbar (abs)
Overpressure: 300 mbar
Dimension of vacuum plate: 400 x 200 mm

Scope of Supply:

Pump (230 V, 50Hz), vacuum plate, vacuum hose 3m

TIP:

Name your application problem - we will be pleased to advise.



Vacuum plate



Pump



B